

Date: Wednesday, 9/6/2006 3:45:58 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	PIN PIN ASSEMBLY
Job Number	28443		
Estimate Number	11492		
P.O. Number	N/A	Part Number	D2444
This Issue	9/6/2006	S.O. No.	D2444 REV B
Prsht Rev.	NC	Project Number	N/A
First Issue	N/A	Drawing Revision	B
Previous Run	25824	Material	N/A
Written By		Due Date	9/13/2006
Checked & Approved By	09 06 09.06	Qty:	10
Comment	Est: C 03.04.04 Reformat; Incorporated D2690-X KJ/RF	Um:	Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D26906	Lanyard
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Lanyard

Qty	Part Number	Description	Batch
1	D2690-6	Lanyard	19300 2K / 25273 5

③ 28502 +

2.0	BLRS002	Pip Pin
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pip Pin

Qty	Part Number	Description	Batch
1	BLRS-002	Pip Pin	100271

③ 100211

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble D2444 as per Dwg D2444

Identify as D2444

FF 06.09.14 10

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SB 06/09/14 10

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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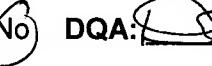
Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: G A

SB 06/09/14 10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/08/18  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 9/6/2006 3:45:58 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PIN PIN ASSEMBLY

Job Number: 28443

Part Number: D2444

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(10)

Comment: FINAL INSPECTION/W/O RELEASE

9/6/06/14

Job Completion



9/6/06/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

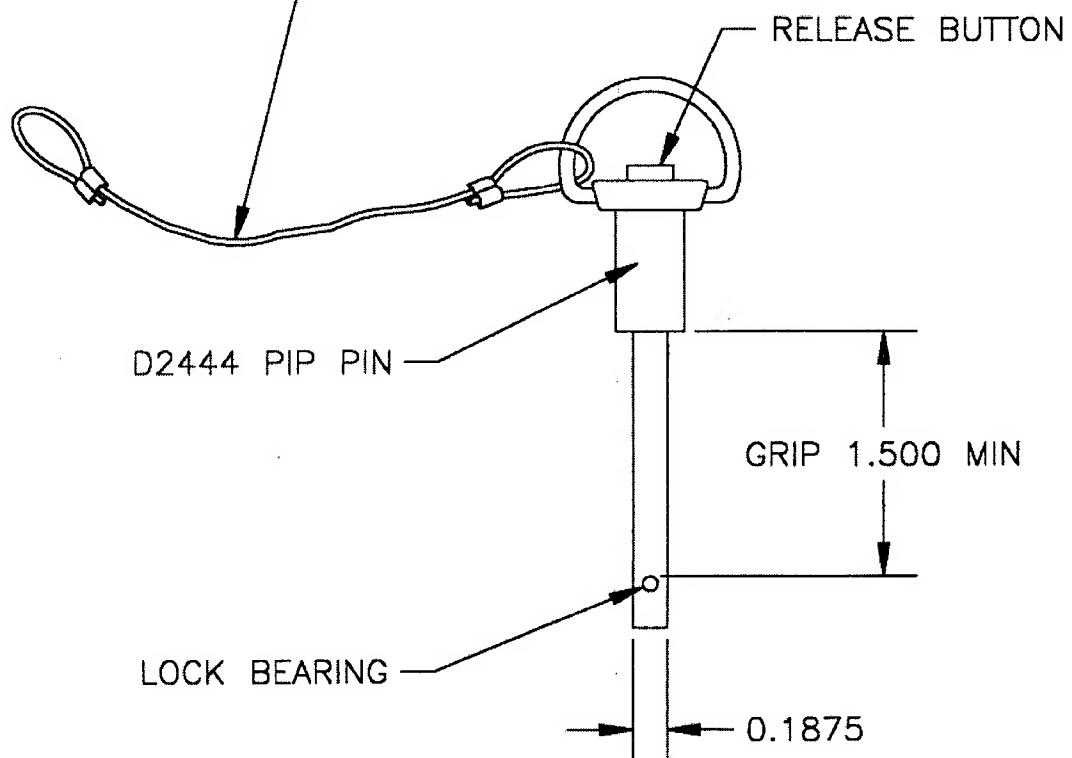
3 COPY ISSUED

DESIGNER	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D2444	SHEET 1 OF 1
DATE	TITLE		SCALE
97.07.15	PIP PIN		1:1
A	95.08.31	NEW ISSUE	
B	97.07.15	ADD LANYARD PART NUMBER	

SPECIFICATION CONTROL DRAWING**RELEASED**

97/07/15 KE

ECN 004

D2690-6  
6" LANYARD ASSEMBLYLIST OF POSSIBLE PIP PIN SUPPLIERS AND PART NUMBERS

AVIBANK BLC3RC15S RING HANDLE  
 AVIBANK BLC3B15S BUTTON HANDLE  
 AVIBANK BLC3TA15S 'T' HANDLE  
 AVIBANK BLC3LA15S 'L' HANDLE

SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 28443